

KALINA industries s.r.o.

KALINA



Industrial production
with a family approach.

Plotter cutting
Cutting workshop

↓ KALINA has both production and administrative facilities in the Příluky industrial zone in Zlín.



KALINA dnes

In KALINA Industries s.r.o., we manufacture seals, gaskets and industrial parts for many industry branches like:

- automotive
- engineering
- agriculture
- food
- construction
- chemical
- water-making
- power
- pharmacy

The history of our family company dates back to 1990, when Jan Kalina started operating in Zlín. Today, his work continues with his daughter, her husband and their son.

Thanks to this experience, tradition and responsible approach, we supply products to customers in the Czech Republic and the European Union.

Why do customers like us?

- 1 Fast production
- 2 Price
- 3 Production quality
- 4 Material stock
- 5 Custom (piece) and batch production
- 6 Archiving of supplied drawings and templates
- 7 Combination of technologies
- 8 Partnership with customers
- 9 Packaging according to customer's requirements
- 10 Reliability

Customers are loyal to us thanks to our responsible approach and reliability of deliveries; that's why we have been on the market for 30 years.

Thank you for your confidence.



KALINA in numbers

60
employees

6 200
m² production site

30 500 000
products per year

500+
regular customers

of which
20 000 000
seals produced

17 700+
product types



VICTOR REINZ®


Seal for demanding applications are made from materials from prestigious German manufacturer Victor Reinz.



We have implemented a quality management system according to the ISO 9001 standart with TÜV certification.

Plotter cutting

1 Plotter cutting benefits

The biggest benefit of plotter cutting is the possibility of immediately starting production without the need to prepare a tool.

We manufacture according to electronic data, printed drawings, or we can digitise the drawings, parts or designs supplied by you. Electronic archiving allows easy start of repeated production.

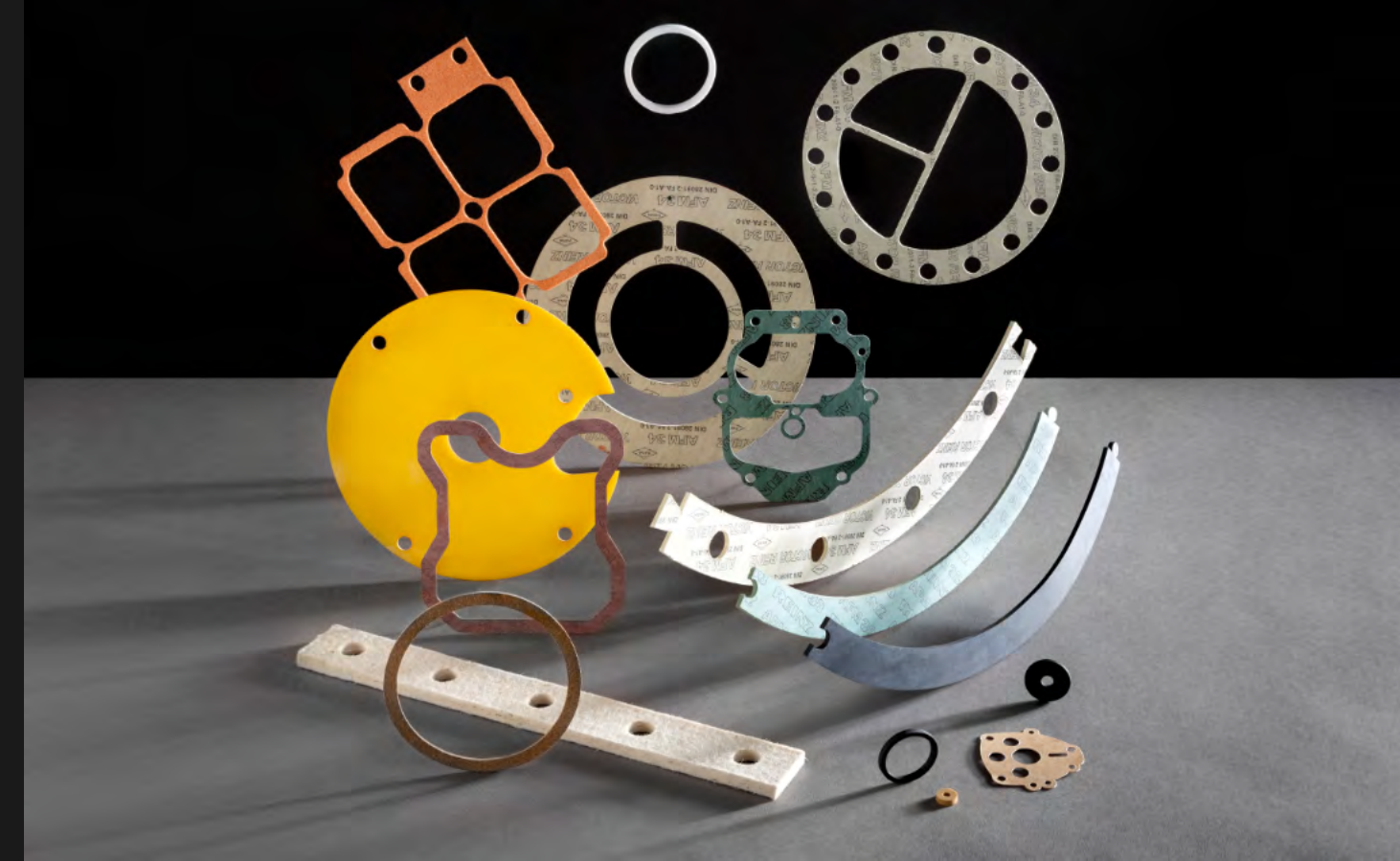
Express production while waiting or within 24 hours.

2 Machinery

Five FLASH CUT CNC cutting plotters allow cutting of flat parts both individually and in large series.

The price of the product is reduced due to the possibility of effective arrangement into the processed semi-products with emphasis on their maximum use.

Thanks to optical projection of the product directly on the cutting surface, we can also process irregular and rugged semi-products.



3 Processed material dimensions

Material parameters:

- thickness 0.1 to 30 mm,
- width up to 1,500 mm,
- length unlimited (material may be in rolls).

We have up to 600 various types of materials in stock for standard and special applications.

4 Most frequently cut plotter materials

Asbestos-free sealing materials, rubbers, plastics, sealing materials, rubber cork, graphite, paper and cardboard, woven and non-woven fabrics and felt.

The material may be equipped with a self-adhesive layer for easier installation.



Cutting workshop

1 Cutting benefits

The cutting technology allows processing of a wide range of soft, sealing, industrial and insulating materials.

We can make both small and large-scale cuts.

The advantage is the low cost of a cutting tool and high productivity of machines with the possibility to process materials in rolls and plates.



2 Machinery

The cutting workshop is equipped with two semi-automatic ATOM and Chiesa lines, with a cutting force of 400 and 250 kN, and three manually controlled hydraulic cutting machines.

3 Material utilisation and performance

The lines use automated material feeding in the form of plates and/or rolls. The programmable swivel head with a clamped tool allows maximum material utilisation even for irregular product shapes.

4 Most frequently cut materials

- fiber rubber sealing materials,
- rubber materials,
- foam materials,
- plastics,
- rubber cork,
- paper and cardboard,
- woven and non-woven fabrics.

Processed materials may have a self-adhesive layer.



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Technologies offered

- Metal pressing plant with tool workshop
- Water jet cutting
- Laser cutting
- Bending and forming
- CNC knife cutting
- Cutting workshop
- Custom-order workshop

